The shelves are made of composition board and will quickly bow if not supported. Used 1'' angle iron to make supports. These are some of the very first TIG welds I ever made.



Fitted the supports to the shelves before they are painted. Used T-nuts for the shelf side.



Painted top side of the shelves with many layers of a color cast off Urethane Alkyd Enamel.



Here is one of the 2 shelves I've done so far. Decided to do at least 1 more in the near future.

